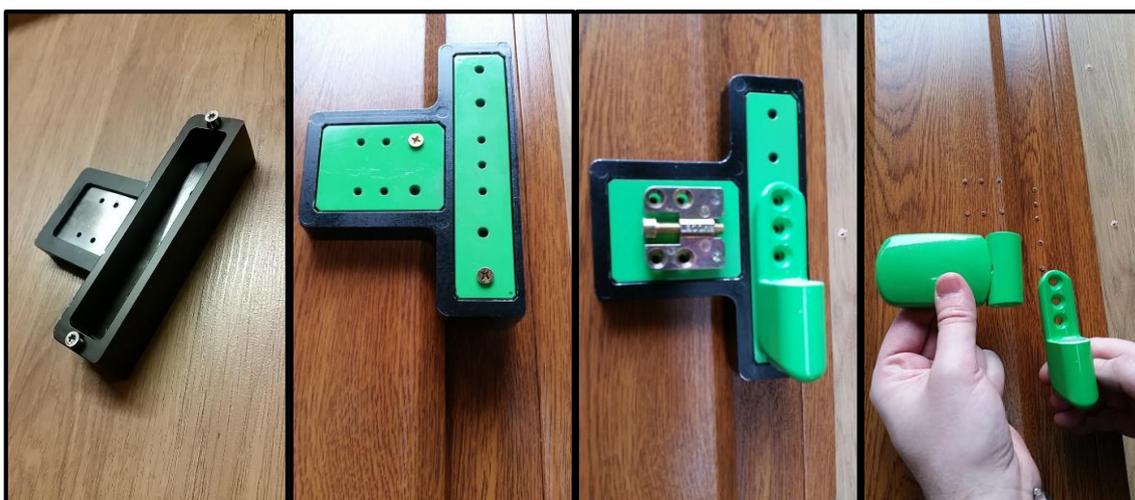


Macanri Hinge Jig User Guide

Tips

- This system is colour coded, thus ensuring that you use the correct jig plates with the type of hinge that you choose for the particular job. The flag hinges supplied with the kit are for reference only.
- Both the sash and the frame jig plates have specific bevels on the corners, therefore they can only be placed in the jig shell one way.
- The jig shell houses two countersunk screws located on its base which can be unthreaded to suit different overlaps between sash and frame. This enables the jig to be placed flat/plumb against both surfaces before screwing the jig to the door.
- The jig plates are specific to 3 different door hinges:
 - Standard Flag – Used as a replacement for the numerous generic standard sized flags on the market.
 - Mini Flag - Used as a replacement for the numerous small flags on the market.
 - Top Hat / T Shaped Flag – Used as an alternative to the Coldseal or Anglian door hinge, but also as a possible alternative to butt or rebate hinges to allow more adjustment to older PVC doors. Can cover existing screwholes on Butt/Rebate hinges due to its top hat shape.



Instructions

1. Choose the hinge most suited to the particular job.
2. Drop the coinciding colour sash and frame plates into the jig shell.
3. If necessary, unthread the screws on the underside of the jig shell, so the jig is flush to the sash and frame (*see Pic 1*).
4. Assuming the sash is square to the frame and hasn't dropped, screw the jig to the door using one of the larger holes on the frame plate and one of the larger holes on the sash plate (*see Pic 2*).
5. With the jig fixed to the door, you are free to drill or mark some or all of the remaining holes.
 - *Please note: For Standard / Mini flag hinges, the longer jig plates have drill holes top and bottom for left or right hand doors so please do not drill through all holes! (see Pics 3 & 4)*